

# Improving grasp and manipulation robustness through planning and compliant control

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Knowledge for Tomorrow

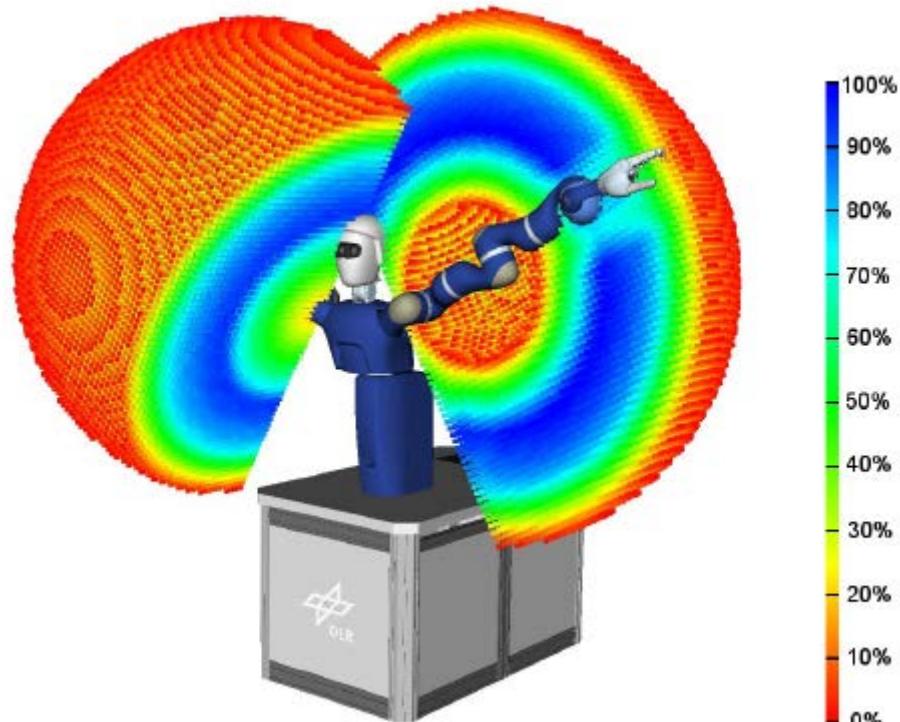


# I. THE TOOLS



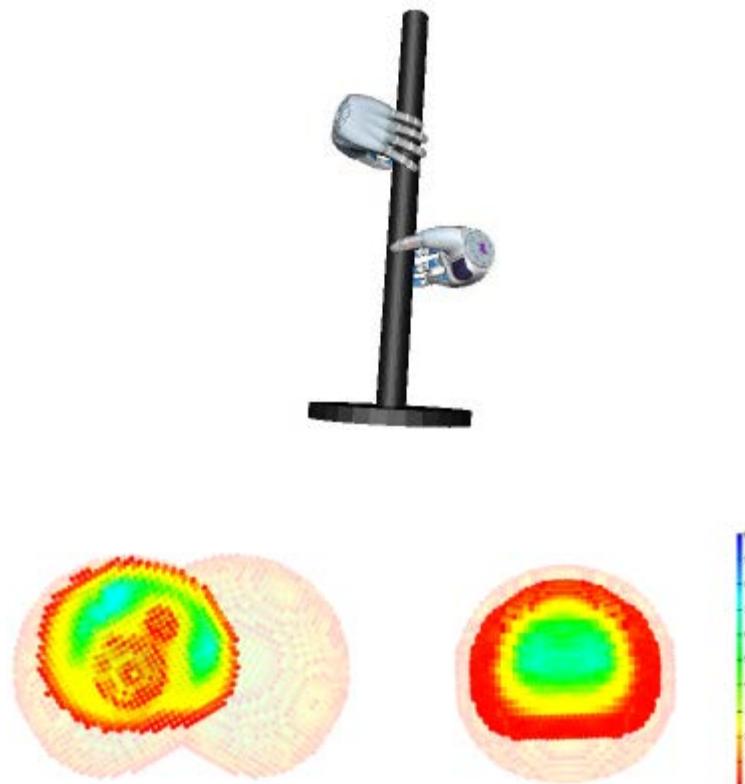
# Encoding dexterity

Reachability + dexterity info = Capability map



[Zacharias, 2008-2012]

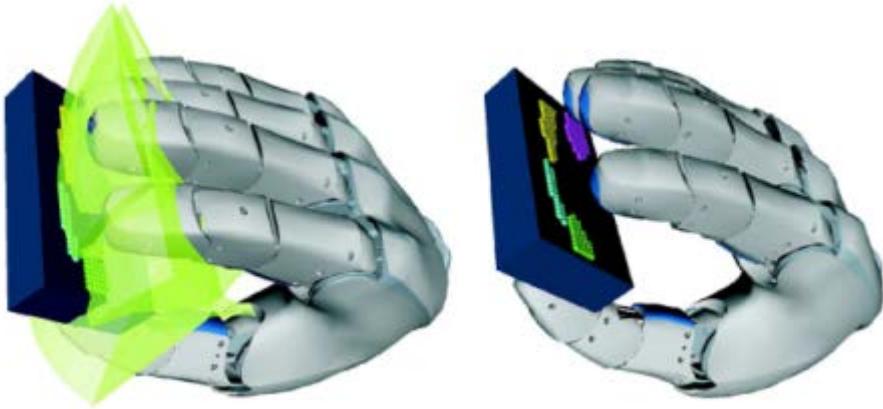
Application in dual-arm manipulation



[Sundaram, Porges, Roa, HUMANOIDS'16]

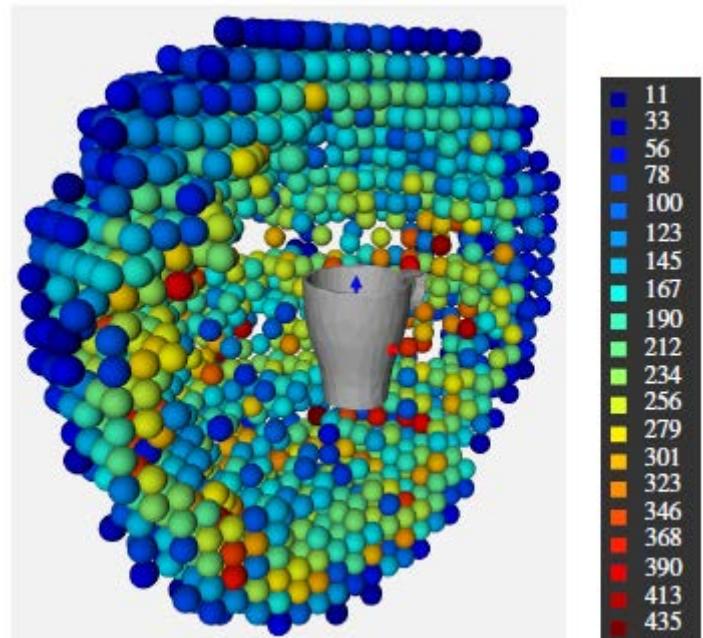
# Encoding grasping ability

Independent contact regions



[Roa, Suarez, TRO 09]

Graspability map



[Roa, Hertkorn et al., IROS'11]

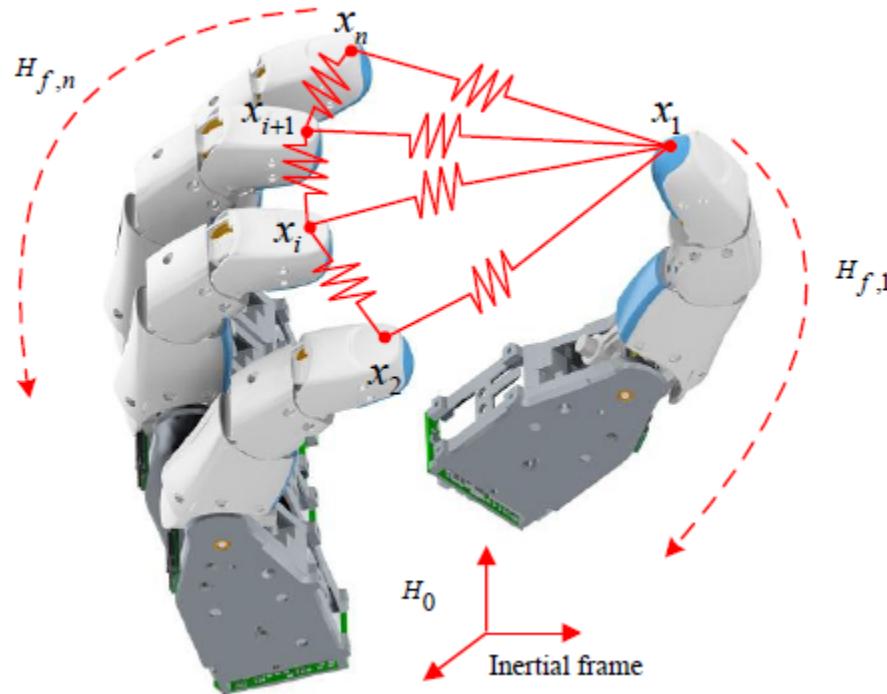
# Application in assistive robotics

Video attachment to

“Flexible, Semi-Autonomous Grasping for Assistive Robotics.” J. Vogel, K. Hertkorn, R.U. Menon, M.A. Roa. IEEE Int. Conf. on Robotics and Automation – ICRA 2016.



# Compliant control for grasping: multi-finger impedance



[Chen, Roa et al, ICRA15]

# Functional evaluation: robustness against pose uncertainties

Video attachment to

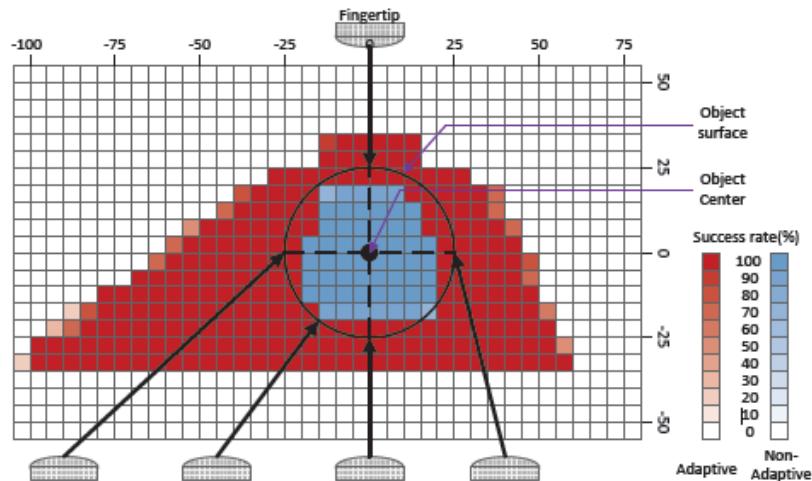
“An adaptive compliant multi-finger approach-to-grasp strategy for objects with position uncertainties.” Z. Chen; T. Wimbock; M.A. Roa; B. Pleintinger; M. Neves; C. Ott; C. Borst; N. Lii. ICRA 2015.

[http://ieeexplore.ieee.org/xpls/abs\\_all.jsp?arnumber=7139881](http://ieeexplore.ieee.org/xpls/abs_all.jsp?arnumber=7139881)

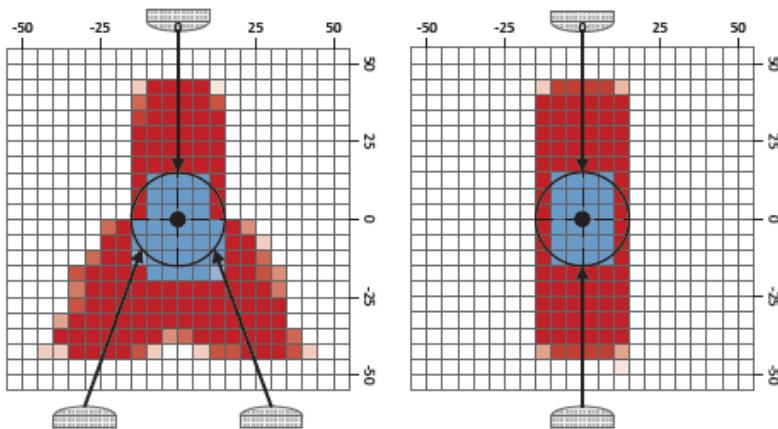
[Chen, Roa et al, ICRA15]



# Increase in robustness



(a) 5-finger grasp



(b) 3-finger grasp

(c) 2-finger grasp

[Chen, Roa et al, ICRA15]

# TOOLBOX

- Reachability/capability map: arm dexterity
- ICRs: grasp robustness in planning
- Graspability map: hand ability (for a given object)
- Finger-level impedance control: active compliance
- Variable stiffness hand design: passive/active compliance



## II. TOWARD INDUSTRY 4.0 APPLICATIONS



# Case 1: Flexible assembly using a modular construction set



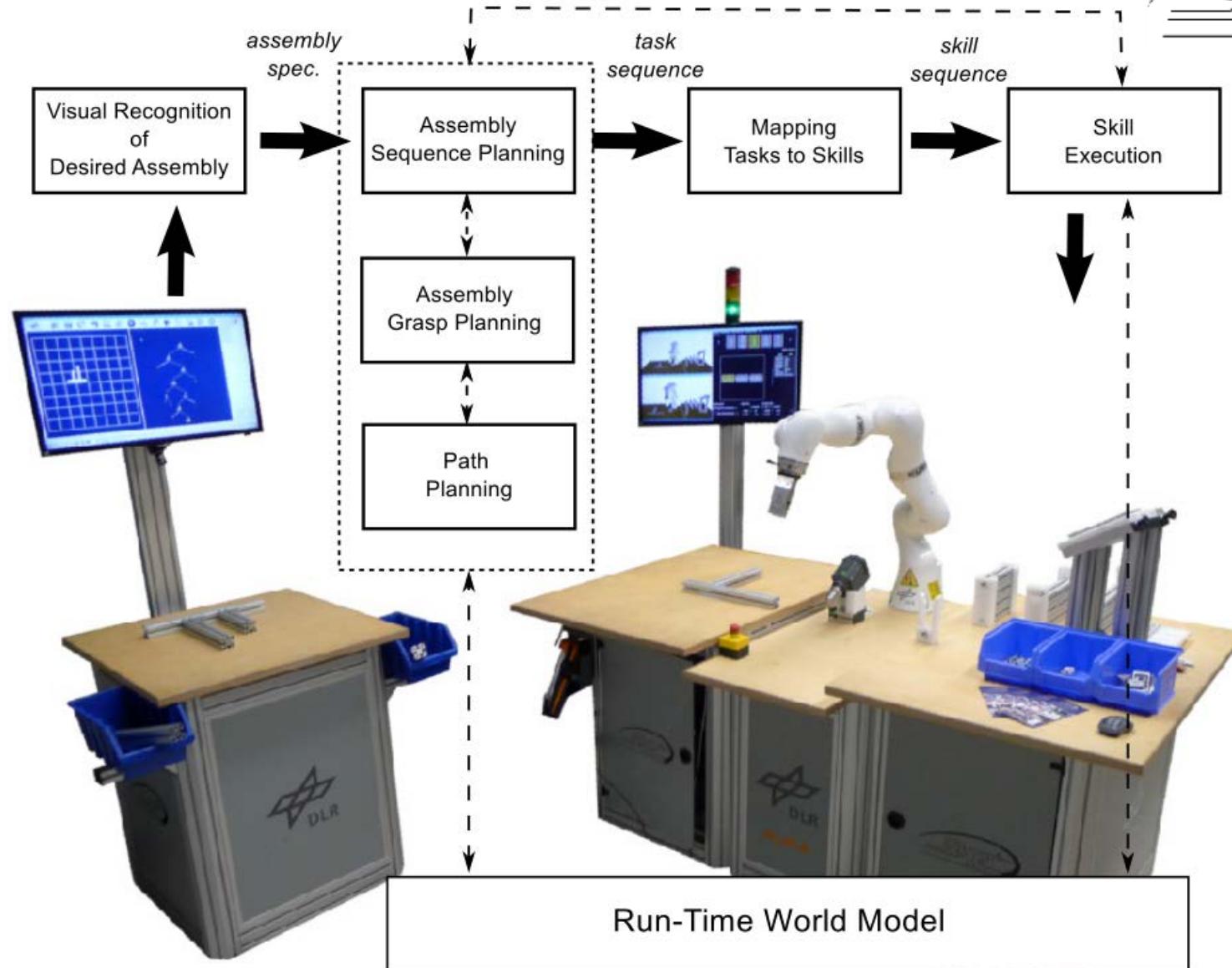
Maschinenbau Kitz GmbH



FMS Montagetechnik GmbH

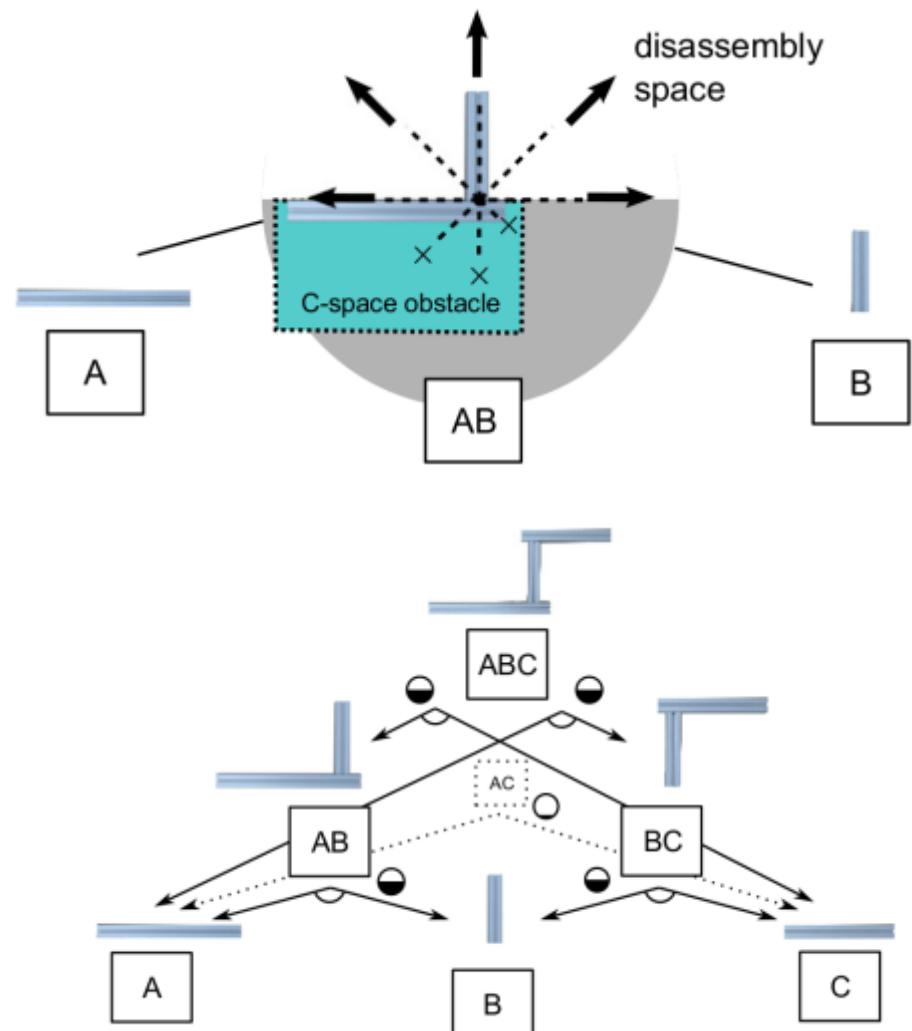


Item Industrietechnik GmbH



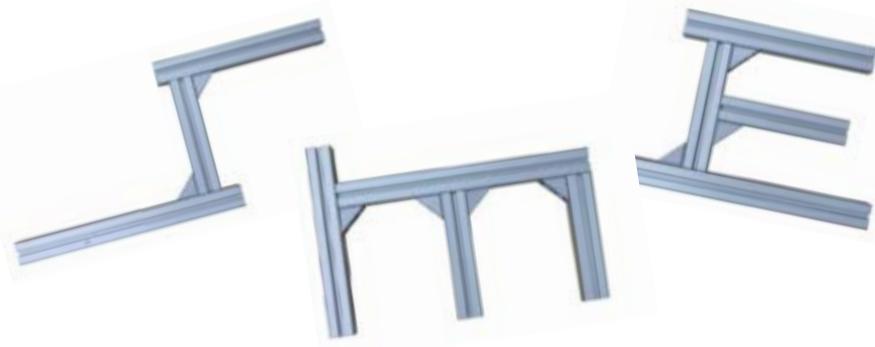
# Assembly Sequence Planning

- Feasible sequences generated through analysis of disassembly
- Generation of AND/OR graph to store variants of sequences
- Evaluation of graph considering feasibility, preferred mating actions,...

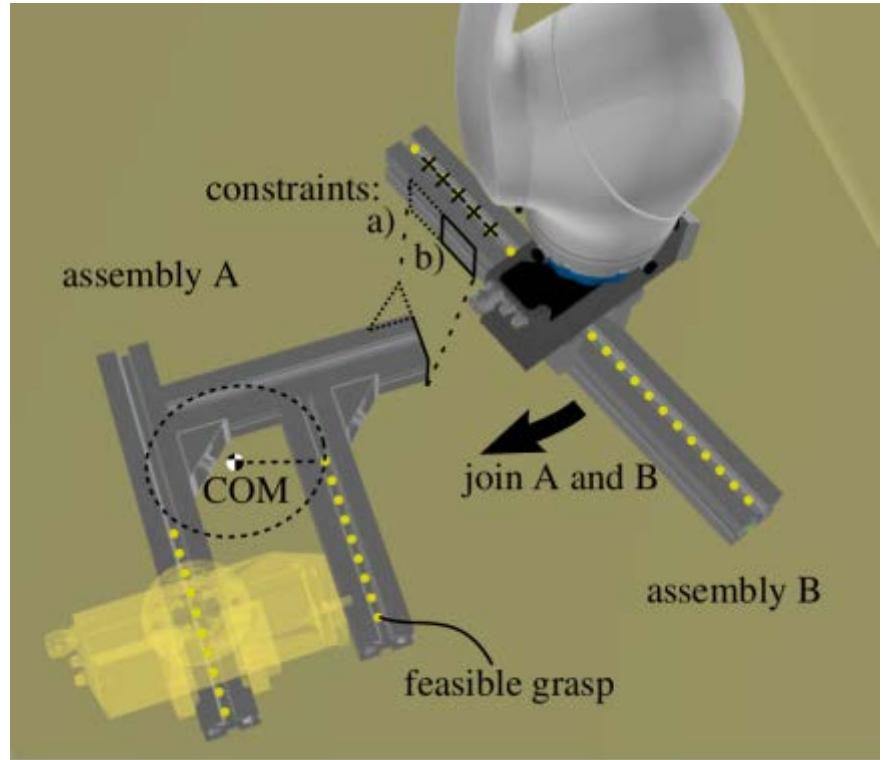


[Nottensteiner, Roa et al., ISR'16]

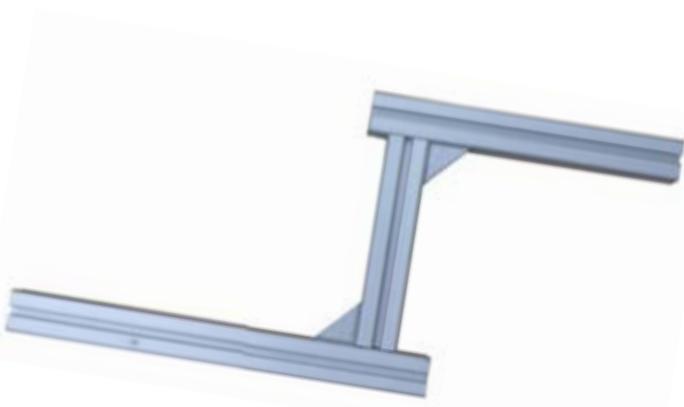
# Assembly & Grasp Planning



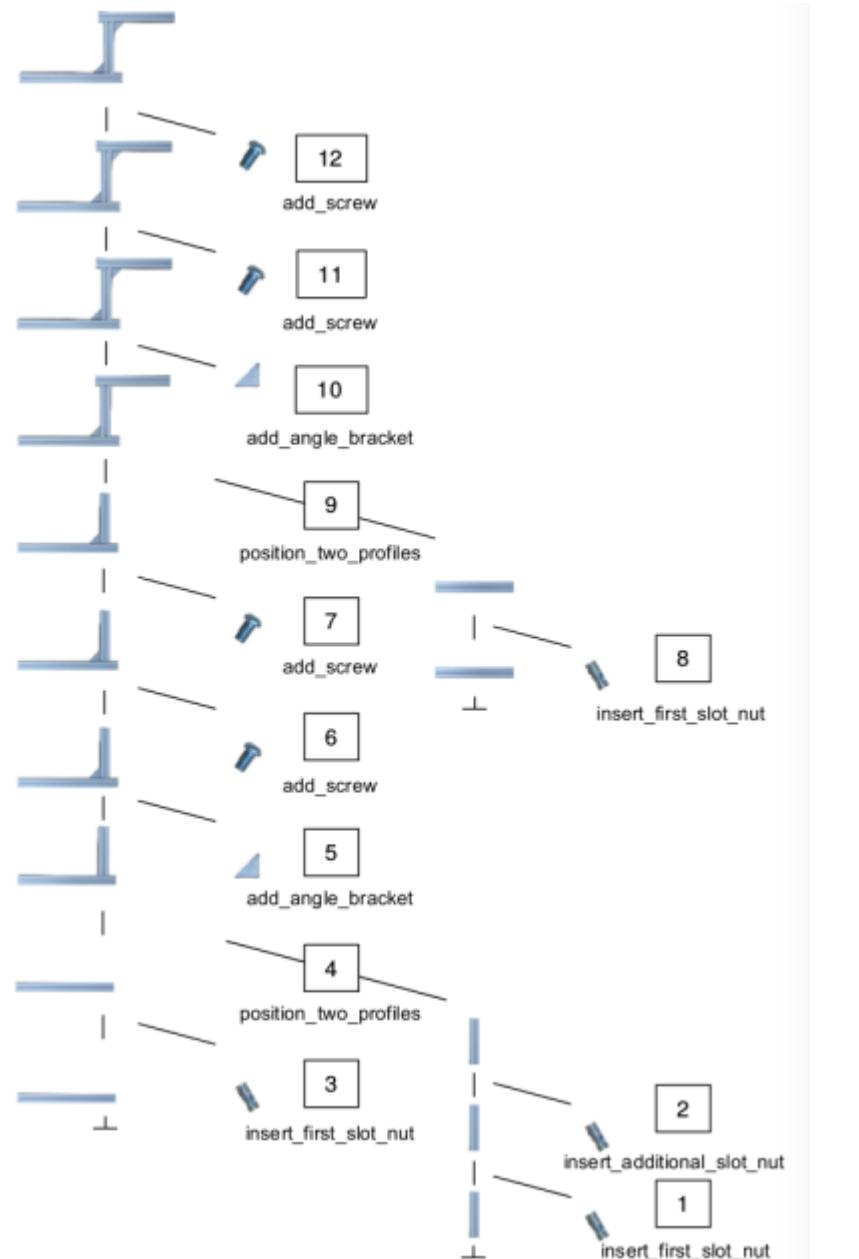
- Considered constraints:
  - Due to the subassembly
  - Due to the joining action
- Quality criterion:
  - distance to COM



# Task Pattern Classification

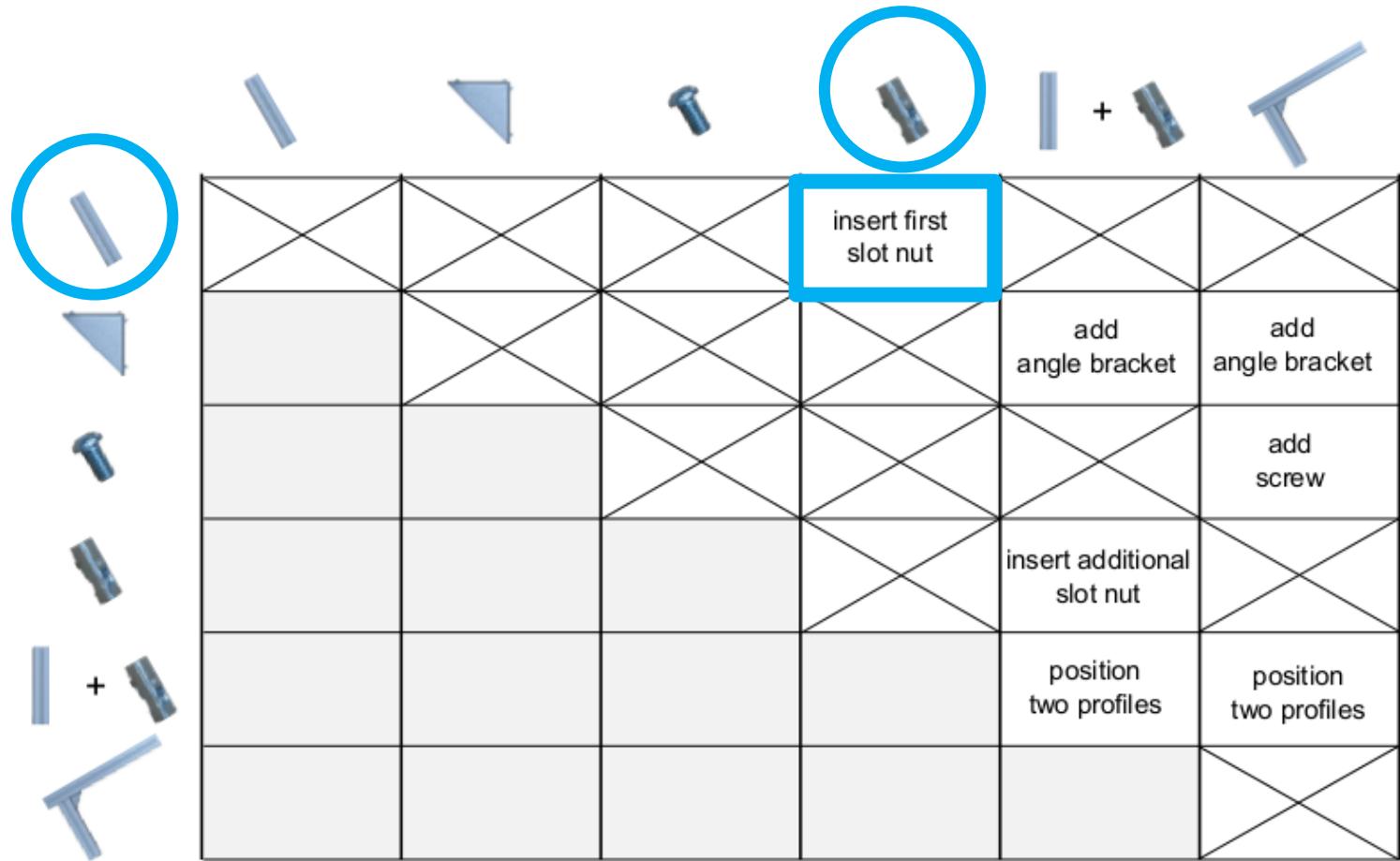


- Example of a generated sequence
- Classification of assembly tasks
- Four major task types:
  - *Insert\_slot\_nut*
  - *Add\_angle\_bracket*
  - *Add\_screw*
  - *Position\_profiles*

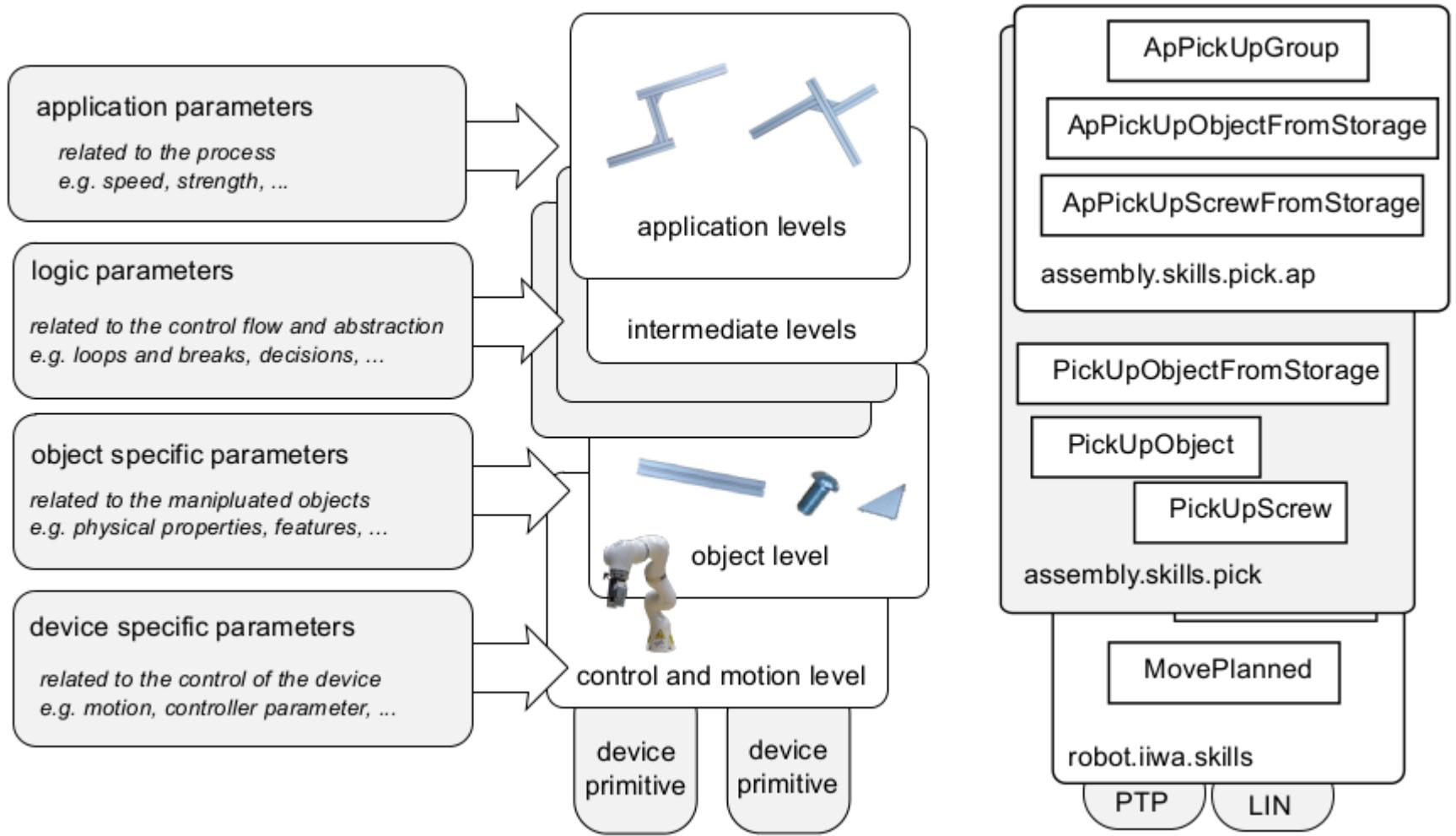


[Nottensteiner, Roa et al., ISR'16]

# Classification concept

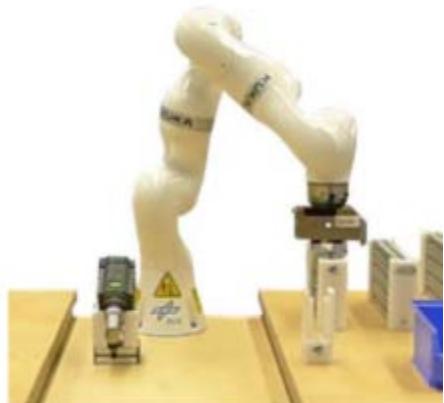


# Skill Library

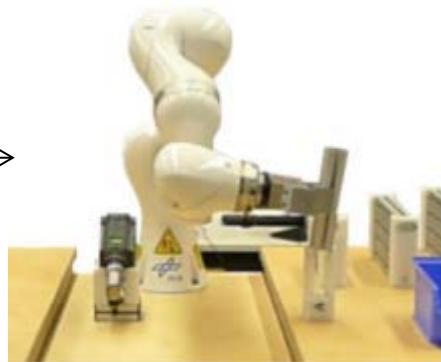


# Exemplary Skill Sequence for the insert\_slot\_nut Task

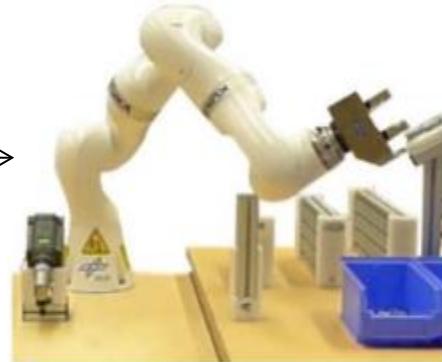
Start



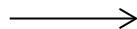
*PickUpGroupFromStorage*



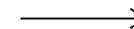
*PlacePegInHole*



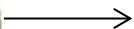
*PickUpGroupFromStorage*



*PlaceSlotNutIntoProfile*



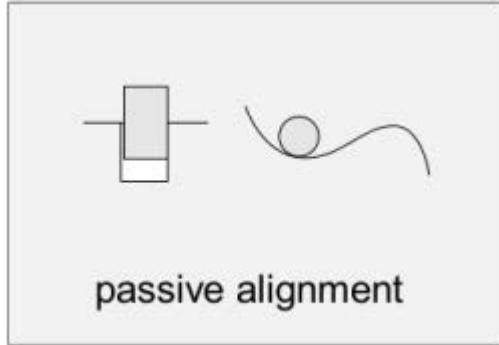
*MoveSlotNutIntoProfile*



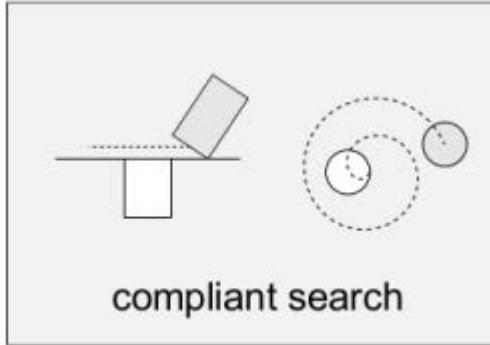
*PickUpAndPlaceGroupInAssemblyFixture.*

[Nottensteiner, Roa et al., ISR'16]

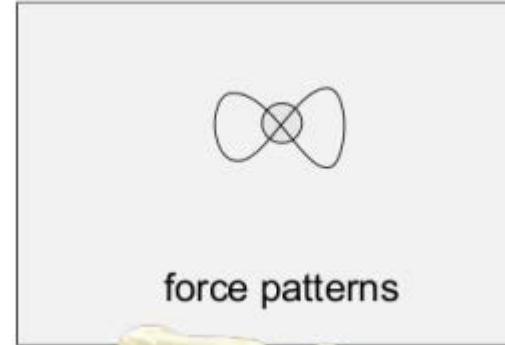
# Skill Robustness through Sensor-Based Execution



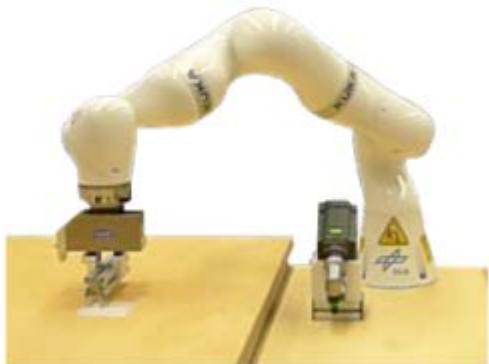
passive alignment



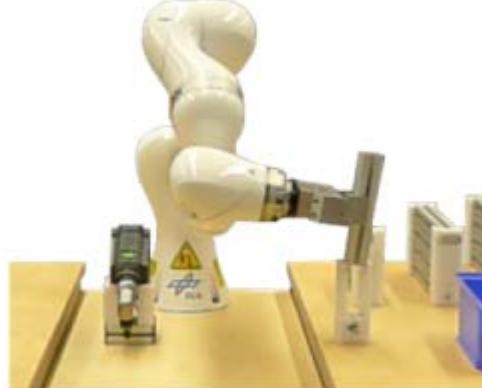
compliant search



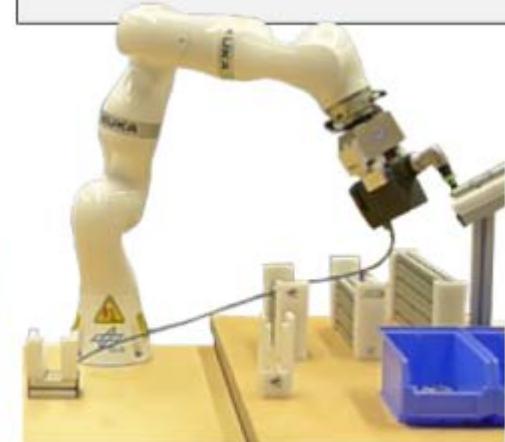
force patterns



*PlaceObject*



*PlacePegInHole*



*PickUpScrew*

# Assembling one-of-a-kind

SMErobotics at Automatica 2014

<https://www.youtube.com/watch?v=2jYhdmk-pMg>



## Case 2: Airplane manufacturing



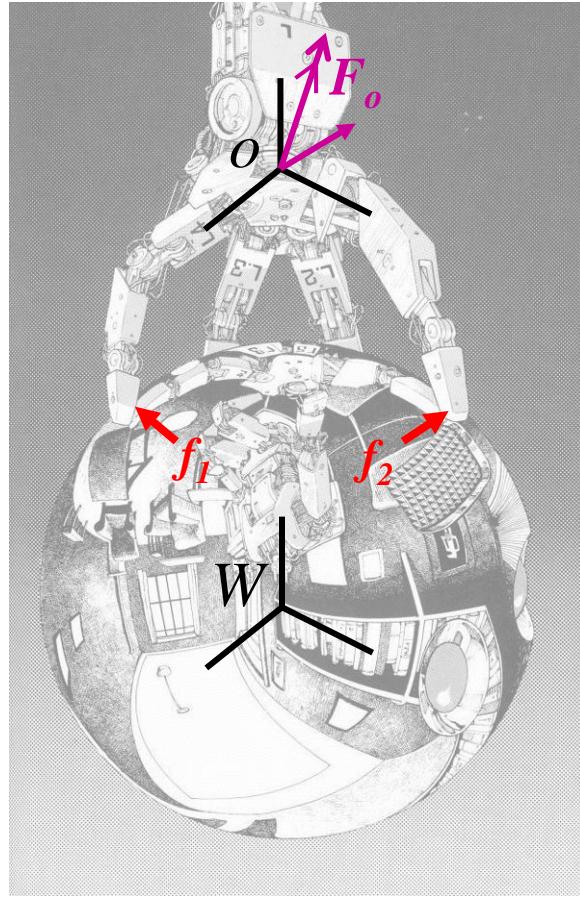
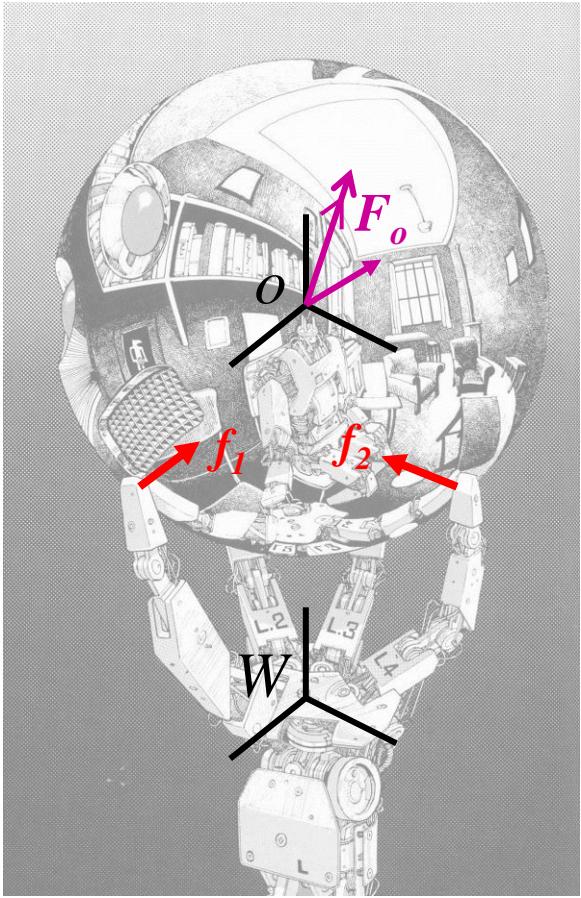
# Airplane manufacturing: proof of concept



Comanoid EU project



# Grasping and Balancing



## Keypoints

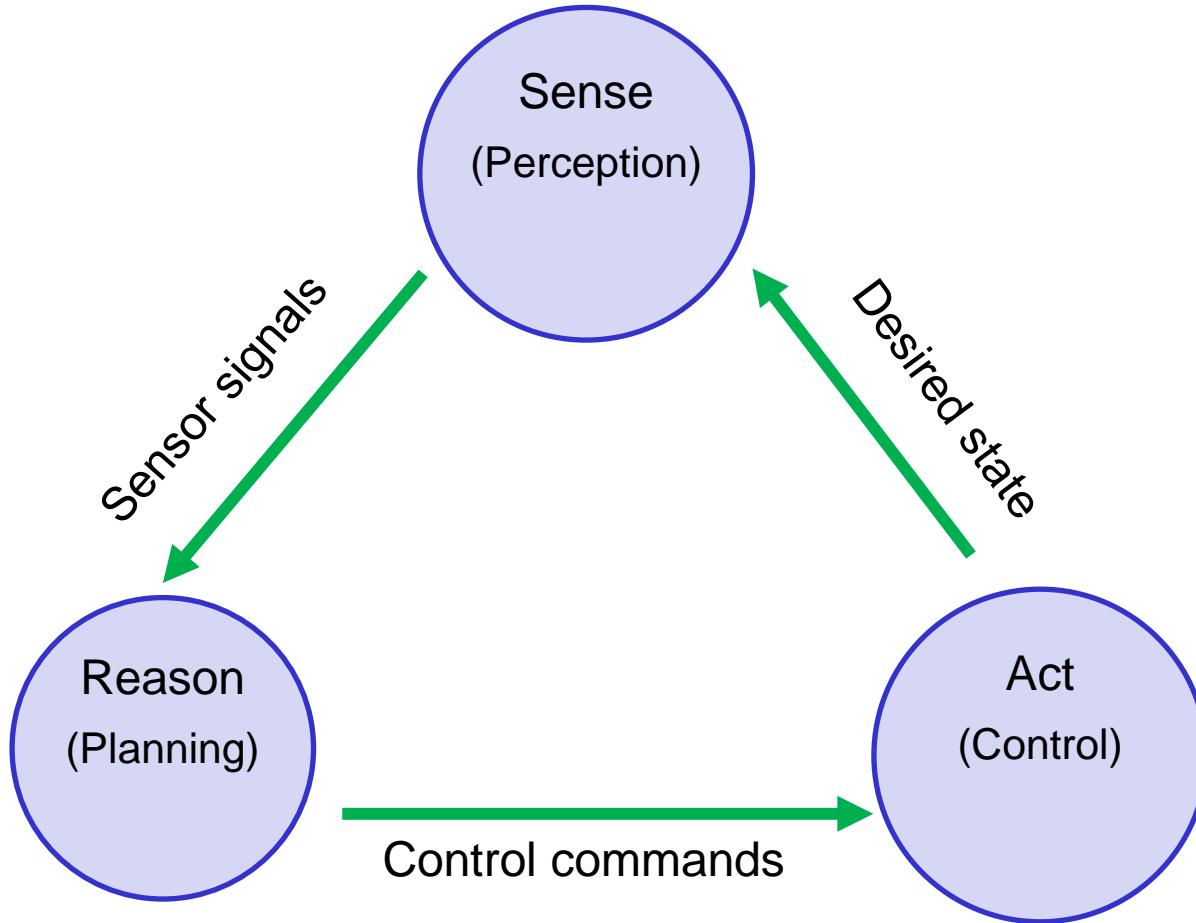
- Real applications require accuracy/robustness/repeatability/...
- Combination of high/medium/low level planning tools allow the automatic generation of complete workflows
- Active compliance provides a nice control framework for robust executions, coping with uncertainties



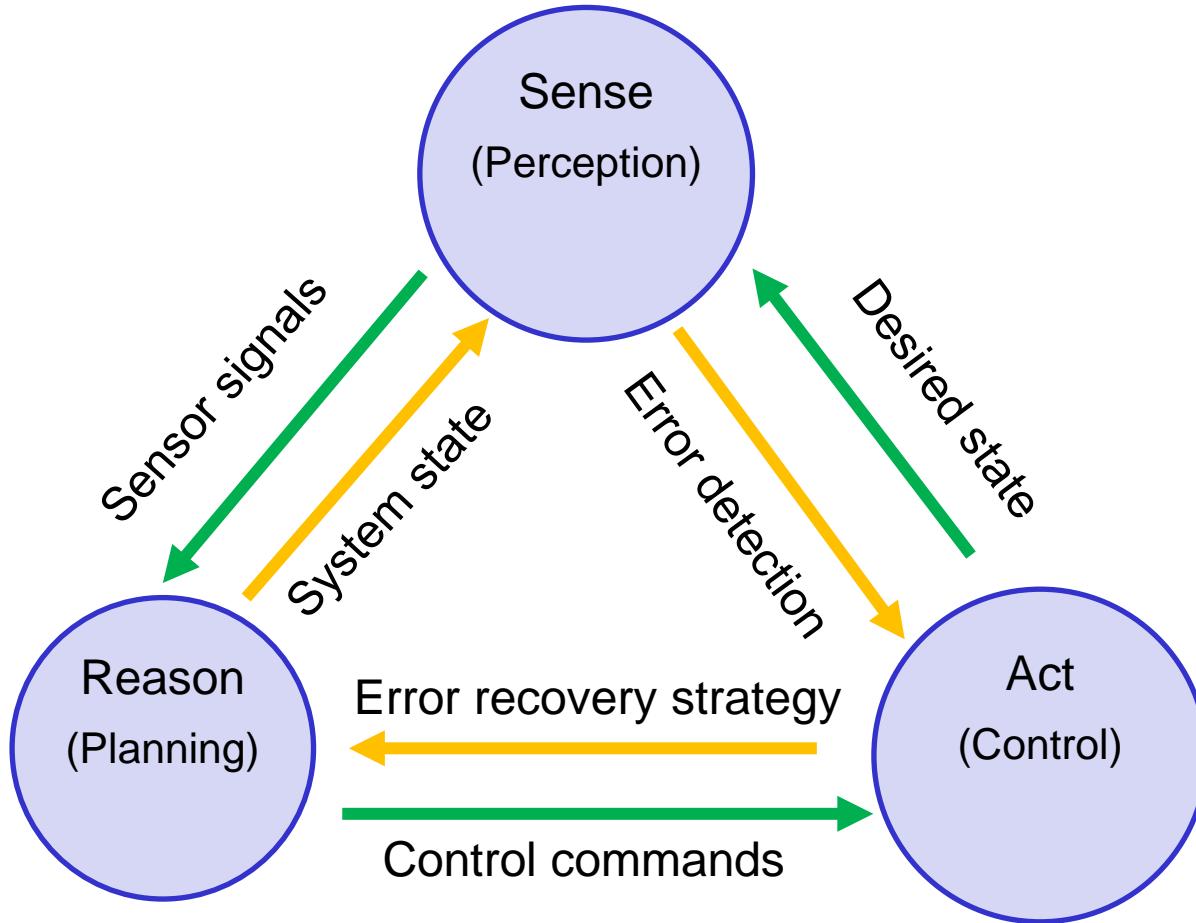
### III. ONE MORE THING....



# Action-perception loop



# Action-perception loop



## Self-registered 3D-camera

- Real-time capable at high dynamics
- Pose estimation in 6 DoF including velocities
- Direct integration into the control loop for relative navigation, manipulation and grasping
- Real-3D by online fusion of 2.5D data into a 3D point cloud
- Robust against vision drop outs



# Roboception: the sensor

<http://www.roboception.de>



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- Reachability and Capability Analysis for Manipulation Tasks. O. Porges, T. Stouraitis, C. Borst, M.A. Roa. Chapter in: Robot 2013: First Iberian Robotics Conference, pp. 703-718. Ed: M. Armada, A. Sanfeliu, M. Ferre. Series: Advances in Intelligent Systems and Computing, Vol. 253. Springer. 2014
- Planning Realistic Interactions for Bimanual Grasping and Manipulation. A.M. Sundaram, O. Porges, M.A. Roa. Accepted for: IEEE/RSJ Int. Conf. Humanoid Robots, Mexico, November 2016..
- Computation of Independent Contact Regions for Grasping 3D Objects. M.A. Roa, R. Suarez. IEEE Trans. on Robotics. Vol 25 (4): pp. 839-850. August 2009
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- An Adaptive Compliant Multi-finger Approach-To-Grasp Strategy for Objects with Position Uncertainties. Z. Chen, T. Wimboeck, M.A. Roa, B. Pleintinger, M. Neves, N. Lii. IEEE Int. Conf. on Robotics and Automation - ICRA, pp. 4911-4918. Seattle, USA, 26-30 May 2015.



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- Flexible Assembly Through Integrated Assembly Sequence Planning and Grasp Planning. U. Thomas, T. Stouraitis, M. Roa. IEEE International Conference on Automation Science and Engineering - CASE. Gothenburg, Sweden, 24-28 August 2015
- Overview of the Torque-Controlled Humanoid Robot TORO. J. Engelsberger, A. Werner, C. Ott, B. Henze, M.A. Roa, G. Garofalo, R. Burger, A. Beyer, O. Eiberger, K. Schmid, A. Albu-Schaeffer. IEEE-RAS Int. Conf. on Humanoid Robots, pp. 916-923. Madrid, Spain, 18-20 Nov. 2014

<http://rmc.dlr.de/rm/en/staff/maximo.roa/publications>



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